



Tube materials: St.35.8/I / St.37.8/I DIN 17175/17177 Cer. EN 10204/3.1B
 Flansche materials: Rst.37.2 / C 22.8 DIN 17100/17243 Cer. EN 10204/3.1B

Weldingsdetails A3-906-0805

Pos.	Description	Quantity	Unit	Material
19	Measuring pipe branches	2		1/2"
18	Boilersaddle	2		
17	Handling fittings	4		
16	Crane suspension	2		
15	Drain	2		1"
14	Cleaning cap	2		ø140 mm
13	Smokebox	1		ø350 mm
12	Measuring pipe branches	2		1/4"
11	Observation			
10	Access door	1		ø420 mm
9	Man hole	1		320x420 mm
8	Head hole	1		220x320 mm
7a	Measuring pipe branches	1		3/4"
7	Measuring pipe branches	4		1/2"
6	Aux. branch	1		3/4"
5	Bottom drain off	1		2"
4	Return Water distributor	1		
3	Safety valve	2		40 mm DIN 2833
2	Return	1		125 mm DIN 2833
1	Flow	1		125 mm DIN 2833
Pos.	Description		Pcs.	

Transport weight 4800 kg



Danstoker a/s
 Industrivej Nord 13, P.O. Box 160, DK-7400 Herning
 Tel: +45 97 12 64 44, Fax: +45 97 21 04 72

Målestok: 1:12.5

INIT:	DATO:	KONTR:	DATO:
TAN:	17-04-99		

Arrangement Drawing
 Type: GLOBAL no.4
 Design pressure : 6,0 baro
 Test pressure : Acc. to PED
 Max. temperature : 120°C

A1-125-0105

Tolerancer iht. EN 3320-1 Class C
 Alle mål er i millimeter +0/-0.1